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William R Re			EXAMINER LEE, RIP A			
Basell North A 912 Appleton F	Road	nc				
Elkton, MD 2	1921			ART UNIT	PAPER NUMBER	
				1713	Б	
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Please find below and/or attached an Office communication concerning this application or proceeding.

		Application	No.	Applicant(s)	33
	• •	09/914,305		DALL'OCCO ET AL.	•
• •	· Office Action Summary	Examin r		Art Unit	
		Rip A. Lee		1713	·
Period fo	Th MAILING DATE of this communication or Reply		ov rsheet with the c	orrespondence address	S
THE I - External after - If the - If NO - Failu - Any r	ORTENED STATUTORY PERIOD FOR REMAILING DATE OF THIS COMMUNICATIOnsions of time may be available under the provisions of 37 CFR SIX (6) MONTHS from the mailing date of this communication period for reply specified above is less than thirty (30) days, a period for reply is specified above, the maximum statutory pere to reply within the set or extended period for reply will, by streply received by the Office later than three months after the med patent term adjustment. See 37 CFR 1.704(b).	DN. R 1.136(a). In no event, In reply within the statutor iriod will apply and will exact the applica	however, may a reply be tim y minimum of thirty (30) day xpire SIX (6) MONTHS from tion to become ABANDONE	nely filed s will be considered timely. the mailing date of this commun D (35 U.S.C. § 133).	lication.
1)	Responsive to communication(s) filed on	•			
2a) <u></u> □	This action is FINAL . 2b)⊠	This action is no	on-final.		
3)□	Since this application is in condition for all closed in accordance with the practice un	lowance except f der <i>Ex parte</i> Q <i>ua</i>	or formal matters, po nyle, 1935 C.D. 11, 4	rosecution as to the me 153 O.G. 213.	erits is
•	ion of Claims				
4)⊠	Claim(s) 1-27 is/are pending in the applica				
	4a) Of the above claim(s) is/are with	drawn from cons	ideration.		
·	Claim(s) is/are allowed.				
•	Claim(s) <u>1-27</u> is/are rejected.				
• —	Claim(s) <u>1,4,6,8,16-20,22,23 and 27</u> is/are				,
•	Claim(s) are subject to restriction arion Papers	nd/or election req	uirement.		
9)[The specification is objected to by the Exam	niner.			
10)	The drawing(s) filed on is/are: a) a	accepted or b) 🗌 o	bjected to by the Ex a	miner.	
	Applicant may not request that any objection				
11)	The proposed drawing correction filed on _	is: a) 🗌 app	oroved b)⊡ disappro	oved by the Examiner.	
	If approved, corrected drawings are required	in reply to this Offic	ce action.		
12)	The oath or declaration is objected to by the	e Examiner.			
Priority	under 35 U.S.C. §§ 119 and 120				
13)[Acknowledgment is made of a claim for for	reign priority und	er 35 U.S.C. § 119(a	a)-(d) or (f).	
a)	☐ All b)☐ Some * c)☐ None of:				
	1. Certified copies of the priority docum	nents have been	received.		
	2. Certified copies of the priority docum	nents have been	received in Applicat	ion No	
*	3. Copies of the certified copies of the application from the International See the attached detailed Office action for a	al Bureau (PCT R	tule 17.2(a)).		ge
	Acknowledgment is made of a claim for don				olication).
	a) The translation of the foreign language				, , , , , , , , , , , , , , , , , , ,
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1) Noti	ce of References Cited (PTO-892) ce of Draftsperson's Patent Drawing Review (PTO-946 rmation Disclosure Statement(s) (PTO-1449) Paper No	3) 5 p(s) <u>3</u> .		ry (PTO-413) Paper No(s) Patent Application (PTO-15	
J.S. Patent and	Trademark Office				

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DETAILED ACTION

This office action follows a preliminary amendment filed on August 27, 2001. Original claims 1-4, 6-8, 10, 13, and 15-26 were amended, and new claim 27 was added.

Claim Objections

- 1. Claims 1, 16, 22 (two occurrences), 24, 25, and 26 are objected to because of the following informalities: The claim indicates that groups A and B are selected from sulfur, oxygen and CR⁹, with the added proviso that A and B can not be oxygen or sulfur simultaneously. It is noted that no limitation has been imposed on an embodiment in which both A and B are CR⁹. The objection lies in the fact that such a species would not be not electronically saturated. Further elucidation or appropriate correction is required.
- 2. Claim 4 is objected to because of the following informalities: The claim recites "A and B are sulfur or a CH group, either A or B being different from CH." The two limitations are contradictory. Appropriate correction is required.
- 3. Claim 6 is objected to because of the following informalities: (i) Change "cyclalkyl" in line 18, to "cycloalkyl." (ii) The condition that "R¹² is different from halogen" is irrelevant because R¹² was never defined as a halogen (see lines 17-18). (iii) In reference to claimed empirical formulae H_iAlR¹²_{3-j} and H_iAl₂R¹²_{6-j}, it is unclear how j can be a non-integer number. Appropriate corrections are required.

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- 4. Claim 8 is objected to because of the following informalities: It is uncertain what constitutes a "compatible" anion. As long as charge balance is met, it would appear that any anion is "compatible." Further elaboration or appropriate correction is required.
- 5. Claim 16 is objected to because of the following informalities: Fulvalene (IV) is shown to have substituents R¹ to R⁵, and the claim recites the groups on page 12, line 15. The substituents should be renumbered since the nomenclature has already been used in a previous claim.
- 6. Claim 17 is objected to because of the following informalities: Not all quaternary ammonium salts, as recited generically, qualify as protonating agents. Further elaboration or appropriate correction is required.
- 7. Claims 18, 19, 20, 23, and 27 are objected to because of the following informalities: The compound "copper chloride" should be rewritten "copper (II) chloride" in order to distinguish it from copper (I) chloride.
- 8. Claim 20 is objected to because of the following informalities: On page 16, line 13, change the phrase "A are sulfur or oxygen" to "A is sulfur or oxygen."
- 9. Claim 22 is objected to because of the following informalities: The description of ligand (II) contains no provision for the presence of a double bond in the flanking heterocyclic rings containing A and B. As such, use of ligand (II) would not yield metallocene (I). Appropriate correction is required.

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Claim Rejections - 35 USC § 112

10. The following is a quotation of the first paragraph of 35 U.S.C. 112:

The specification shall contain a written description of the invention, and of the manner and process of making and using it, in such full, clear, concise, and exact terms as to enable any person skilled in the art to which it pertains, or with which it is most nearly connected, to make and use the same and shall set forth the best mode contemplated by the inventor of carrying out his invention.

11. Claim 1 is rejected under 35 U.S.C. 112, first paragraph, as containing subject matter

which was not described in the specification in such a way as to enable one skilled in the art to

which it pertains, or with which it is most nearly connected, to make and/or use the invention.

For metallocene of structure (I), abbreviated herein as L₂MX_p, where L₂ is the examiner's

notation for the claimed π -ligand set, numerous embodiments for group X have been recited.

According to the claim, one embodiment of metallocene (I) may contain two OR¹⁰ groups

whereas another embodiment may contain two NR¹⁰₂ groups. The claim further states that

compound (B) is one that forms an alkyl metallocene cation upon contact with (I). While it is

accepted that an alumoxane is capable of performing said transformation, the identity of the

other compound (B) which can convert a species such as L₂M(OR¹⁰)₂ or L₂M(NR¹⁰₂)₂ directly

into said alkyl metallocene cation has not been disclosed. Even compounds exemplified in the

specifications do not perform this feat.

12. The following is a quotation of the second paragraph of 35 U.S.C. 112:

The specification shall conclude with one or more claims particularly pointing out and distinctly claiming the subject matter which the applicant regards as his invention.

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Claim 1 is rejected under 35 U.S.C. 112, second paragraph, as being indefinite because it 13. contains improper Markush language. According to MPEP 2173.05(h), when materials are so related as to constitute a proper Markush group, they may be recited as, "wherein R is a material selected from the group consisting of A, B, C, and D," or "wherein R is A, B, C, or D." In the recitation "one of an alumoxane and a compound," it is unclear whether the process requires one of each type (i.e., one alumoxane and one compound) or one from the group consisting of alumoxane and compound (i.e., use of either alumoxane or compound alone is acceptable).

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- 14. Claim 1 is rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention. The claim recites "a compound capable of forming an alkyl metallocene cation." The word "capable" renders uncertainty to whether said transformation actually occurs. If it does not, then it would appear that component (B) is not really necessary. Furthermore, if said event does not occur, it is unlikely that polymerization would take place.
- 15. Claims 1, 16, 22, 24, and 26 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention. It is unclear what is meant by the recitation, "wherein the rings containing A and B have a double bond in the allowed position having an aromatic character." First, if the proviso that A is S or O and B is CR⁹ is met, there is only one possible position the double bond can occupy. The same applies for the condition where "B is S or O and A is CR⁹." The claim seems to imply there are various allowed positions. Secondly, the outer rings containing A and B in the free ligands (as per claim 16 and 24) have no aromatic character.

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Finally, the double bond may occupy two possible positions when both A and B are CR^9 (vide supra), in which case, neither of the auxiliary rings possesses aromatic character either.

16. Claims 1 (three occurrences), 16 (five occurrences), 18 (two occurrences), 19 (two occurrences), 20 (two occurrences), 22 (five occurrences) 23 (four occurrences), 25 (three occurrences), 26 (two occurrences), and 27 (two occurrences) are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention

The generic claim that substituents "optionally contain heteroatoms belonging to groups 13 or 15-17 of the Periodic Table of the Elements" is vague and indefinite because the number and type of heteroatom, and manner in which the heteroatom is incorporated into the overall compound is not disclosed adequately.

To the extent that the actual scope of the claim encompasses all twenty-one of the heteroatoms from groups 13 and 15-17 (particularly In, Tl, Pb, Bi, Te, Po, and At) is dubious at best, and this observation is noted officially in this rejection.

17. Claims 1, 16 (two occurrences), 22 (two occurrences), 25, and 26 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention. The claim indicates that the rings formed by R¹ and R², R³ and R⁴, R⁵ and R⁶ can bear "substituents." This recitation is vague and indefinite because the number, identity, and location of said substituents have not been disclosed adequately.

- 18. Claim 8 is rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention. The claim recites (i) a compound "capable of forming," (ii) an acid "able to give a proton," and (iii) an anion which is "able to be removed." As pointed out in paragraph 14, terms such as "capable" and "able" render uncertainty to the claim. Either the materials perform the claimed task or they do not.
- 19. Claim 9 is rejected under 35 U.S.C. 112, second paragraph, as being indefinite due to the limitation "anion Z^{-} " There is insufficient antecedent basis for this limitation in the claim.
- Claims 18, 19, 20, 23, and 27 are rejected under 35 U.S.C. 112, second paragraph, as being indefinite because it contains improper Markush language. According to MPEP 2173.05(h), when materials are so related as to constitute a proper Markush group, they may be recited as, "wherein R is a material selected from the group consisting of A, B, C, and D," or "wherein R is A, B, C, or D." It is unclear which elements or combination of elements in the recitation "copper chloride, iodine or Mg/Pd" constitutes the coupling agent.
- 21. Claim 21 is rejected under 35 U.S.C. 112, second paragraph, as being indefinite because it contains improper Markush language (q, v_*) .
- 22. Claim 25 is rejected under 35 U.S.C. 112, second paragraph, as being indefinite for failing to particularly point out and distinctly claim the subject matter which applicant regards as the invention. The claim lacks any provisions for the presence of double bonds in the auxiliary heterocyclic rings.

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Claim Rejections - 35 USC § 102

23. The following is a quotation of the appropriate paragraphs of 35 U.S.C. 102 that form the

basis for the rejections under this section made in this Office action:

A person shall be entitled to a patent unless -

(b) the invention was patented or described in a printed publication in this or a foreign country or in public use or on

sale in this country, more than one year prior to the date of application for patent in the United States.

24. Claims 1-7, 10-12, 16 and 17 are rejected under 35 U.S.C. 102(b) as being anticipated by

WO98/22486 to Ewen et al. and by Ewen et al. (J. Am. Chem. Soc. 1998).

Both references disclose catalysts derived from isopropylidene (3-alkylcylcopentadienyl)

(7-cyclopentadithiophene)zirconium dichloride and MAO. Whereas the journal article cites the

t-butyl derivative, the patent discloses other alkyl substituted derivatives (page 15). However,

these examples are non-limiting (page 15, line 7), and substituents include H, linear or branched

C₁-C₂₀ hydrocarbon, C₆-C₂₀ aryl, C₇-C₂₀ arylalkyl, and C₆-C₂₀ alkylaryl radicals, inter alia (pages

38-39). The catalyst is used for the polymerization of ethylene (Example 7) and propylene

(Example 8 and Table 1). The synthesis of the ligand outlined in Example 6 is identical to that

recited in present claims 16 and 17.

25. Claims 22 and 25 are rejected under 35 U.S.C. 102(b) as being anticipated by

WO98/22486 to Ewen et al.

According to claim 1 of Ewen et al., the metallocene contains a metal from groups 3-6 as

well as from the actinide and lanthanide series. Specifically, group 4 contains the metals

titanium, zirconium, and halfnium. Therefore, isopropylidene (3-alkylcylcopentadienyl) (7-

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cyclopentadithiophene)titanium and halfnium dichlorides lie within the purview of the invention, and these compounds satisfy the more limited set of compounds set forth in the present claims.

As such, claims 22 and 25 are still anticipated by the prior art.

26. Claims 18 and 24 are rejected under 35 U.S.C. 102(b) as being anticpated by Kraak et al.

The prior art of Kraak *et al.* discloses a method for preparing cyclopentadithiophenes such as the ones claimed in present claim 24 (see page 3381). The synthetic steps outlined in Scheme 1 are identical to that recited in present claim 18. Therefore, these two claims are anticipated by the prior art.

Claim Rejections - 35 USC § 103

- 27. The following is a quotation of 35 U.S.C. 103(a) which forms the basis for all obviousness rejections set forth in this Office action:
 - (a) A patent may not be obtained though the invention is not identically disclosed or described as set forth in section 102 of this title, if the differences between the subject matter sought to be patented and the prior art are such that the subject matter as a whole would have been obvious at the time the invention was made to a person having ordinary skill in the art to which said subject matter pertains. Patentability shall not be negatived by the manner in which the invention was made.
- 28. The factual inquiries set forth in *Graham* v. *John Deere Co.*, 383 U.S. 1, 148 USPQ 459 (1966), that are applied for establishing a background for determining obviousness under 35 U.S.C. 103(a) are summarized as follows:
 - 1. Determining the scope and contents of the prior art.
 - 2. Ascertaining the differences between the prior art and the claims at issue.
 - 3. Resolving the level of ordinary skill in the pertinent art.
 - 4. Considering objective evidence present in the application indicating obviousness or nonobviousness.

29. Claims 8 and 9 are rejected under 35 U.S.C. 103(a) as being unpatentable over WO98/22486 to Ewen et al. in view of 5,198,401 to Turner et al.

The discussion of the disclosures of the prior art of Ewen *et al.* from paragraphs 23 and 24 of this office action is incorporated here by reference. The prior art does not teach the use of a compound of formula D⁺E⁻, as recited in the present claims. The use of said compounds for the express purpose of generating alkyl metallocene cationic species is well-known in the art. This is an established method for forming an active species without using MAO. By way of example, Turner *et al.* discloses use of the compound dimethylanilinium *tetrakis*(pentafluorophenyl)borate as a co-activator for making an alkyl metallocene cation (Examples). Thus, it would have been obvious to one having ordinary skill in the art to use these well-known compounds for making a cationic active species from metallocenes described in Ewen *et al.*, motivated by a reasonable expectation of success. *In re O'Farrell*, 7 USPQ 2d 1673 (Fed. Cir. 1988).

30. Claims 13-15 are rejected under 35 U.S.C. 103(a) as being unpatentable over WO98/22486 to Ewen et al. in view of U.S. Patent No. 5,948,873 to Santi et al.

All discussions of the disclosures of the prior art of Ewen *et al.* are incorporated here by reference. Ewen *et al.* does not recite a process for the polymerization of ethylene and cyclic olefin monomers. The use of catalysts derived from metallocene/MAO for making ethylene/ α -olefin copolymers, ethylene/cyclic olefin copolymers, and ethylene/ α -olefin/cyclic olefin copolymers is well established in the art. The patent by Santi *et al.* exemplifies a process for the synthesis of ethylene/propylene/diene terpolymers in which the diene is derived from 5-

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ethylidene-2-norbornene (col. 6, line 15 and Tests 1-16). Thus, it would have been obvious to one having ordinary skill in the art to use the catalysts of Ewen *et al.* for preparing polymers containing units derived from 5-ethylidene-2-norbornene, and one with ordinary skill in the art would have expected such an procedure to work. *In re O'Farrell*, 7 USPQ 2d 1673 (Fed. Cir. 1988).

31. Claims 22 and 25 are rejected under 35 U.S.C. 103(a) as being unpatentable over WO98/22486 to Ewen et al.

According to claim 1 of Ewen *et al.*, the metallocene contains a metal from groups 3-6 as well as from the actinide and lanthanide series. In addition, substituent R on structures (g) and (l) (see page 36) include H, linear or branched C_1 - C_{20} hydrocarbon, C_6 - C_{20} aryl, C_7 - C_{20} arylalkyl, and C_6 - C_{20} alkylaryl radicals, *inter alia* (pages 38-39). The reference does not teach compounds having the exhaustive listing of substituents recited in the present claims, nor does the reference teach a process to make them.

Regarding claim 25, the basic structure and design of the metallocene has already been disclosed in the prior art, and the inventive aspect of the catalyst, particularly the ligand framework, has already been set forth. Since the prior art also discloses structural analogues in which substituents lie along the ligand periphery, it would have been obvious to one having ordinary skill in the art to derive other structural analogues containing different substituents.

With respect to claim 22, Ewen et al. discloses only one method of preparation for the metallocenes of the invention. Since the method is general, and since it is used by the inventors to prepare all metallocenes of the invention, it would have been obvious to one having ordinary

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skill in the art to use the same synthetic guidelines to prepare the compounds of the present claims, and one would have expected the general scheme to work.

32. Claims 16, 17, and 26 are rejected under 35 U.S.C. 103(a) as being unpatentable over Kraak et al.

The discussion of the disclosures of the prior art of Kraak *et al.* from paragraph 25 of this office action is incorporated here by reference. The reference does not teach the synthesis of substituted cyclopentadithiophenes. However, it would have been obvious to one having ordinary skill in the art to use the same synthetic protocol for making cyclopentadithiophenes with the claimed hydrocarbon-based substituents because one with skill in the art recognizes that these substituents do not affect the mechanism of a reaction. Therefore, one with skill in the art would expect the general mechanism to work for a series of substituted thiophene precursors.

33. Claim 19 is rejected under 35 U.S.C. 103(a) as being unpatentable over Kraak et al. in view of Elschenbroich et al.

The claimed process is identical to that disclosed by Kraak et al. except for the lithiation step. The reference does not teach the use of tetraethylenediamine (TMEDA) in conjunction with an organolithium. As shown in Elschenbroich et al., it is well known that alkyllithium compounds exist as aggregates. It is also well established that use TMEDA is used to break up these aggragates in order to enhance the rate of alkylithium mediated metalation reactions (see pages 19-29). Therefore, it would have been obvious to one having ordinary skill in the art to use TMEDA in the lithiation step of Kraak et al. as well.

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34. The prior art made of record but not relied upon is considered pertinent to the Applicant's

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disclosure. The following reference relates to the synthesis of cyclopentadithiophenes.

Iyoda et al., Tetrahedron Letters, 1997, 38(26), 4581.

Any inquiry concerning this communication or earlier communications from the

examiner should be directed to Rip A. Lee whose telephone number is (703)306-0094. The

examiner can be reached on Monday through Friday from 9:00 AM - 5:00 PM.

If attempts to reach the examiner by telephone are unsuccessful, the examiner's

supervisor, David Wu, can be reached at (703)308-2450. The fax phone number for the

organization where this application or proceeding is assigned is (703)746-7064. Any inquiry of

a general nature or relating to the status of this application or proceeding should be directed to

the receptionist whose telephone number is (703)308-0661.

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March 28, 2002

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